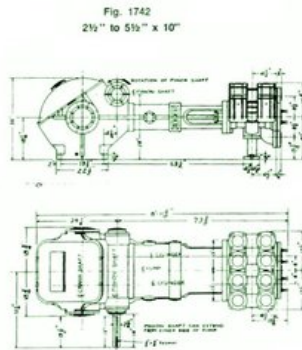


## GasO, 1742, Duplex, Piston Pump (Mud Pump)

### Specs

Spec	U.S. Standard
Type:	duplex
Minimum Piston Diameter:	2½"
Maximum Piston Diameter:	5½"
Stroke length:	10"
Maximum Working Pressure:	1,440 PSI
Rod/Piston Load:	13100lb
Gallons per Minute:	336.8
Barrels per Day:	11550
Brake Horse Power:	119.1



### Features/Benefits

#### GASO DUPLEX PISTON PUMPS

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#### Power End Specifications

**Power Frame.** High-strength gray iron alloy casting with heavy wall sections, well ribbed to ensure rigid construction and design to fully enclose all working parts.

**Gears.** Continuous to Sykes herringbone construction. Main gear is heat treated high-grade ductile iron. Pinion gear is cut from forged alloy steel and hardened.

**Crankshaft.** Have a center section for mounting main gear. Large diameter crank pins

**Pinion Shaft.** Alloy steel bar stock, machine and precision ground.

**Bearings.** Heavy duty tapered roller bearings on crankshaft. Self-contained double roll bearings on pinion shaft to permit free floating of shaft for self centering of peers.

**Connecting Rods.** Heavy cross section castings with renewable Babbitt lined steel shell bearings and crank and; bronze bushing in cross head end.

**Lubrication.** All power and parts including gears, cross heads, connecting rod bearings, crankshaft bearings and pinion crank shaft bearings, are lubricated by splash system from lubricant in crankcase reservoir.

#### Fluid End Specifications

**Power Frame.** Alloys stocked are Molybdenum's cast iron and cast steel. Fluid ounce can be trimmed out for pumping various liquids. Ductile iron can be furnished upon request.

**Cylinder Heads.** Heavy section alloy casting to match material of pump fluid body.

**Valve Covers.** Heavy section alloy casting to match material of pump fluid body.

**Liners.** All pumps are available with interchangeable pipe liners. Standard materials available are Molybdenums alloyed iron, file hard steel and special corrosion resistant liners.

**Piston Rods.** Various rod materials are available. These are: steel, bronze, stainless steel, file hard steel, and chrome plated steel.

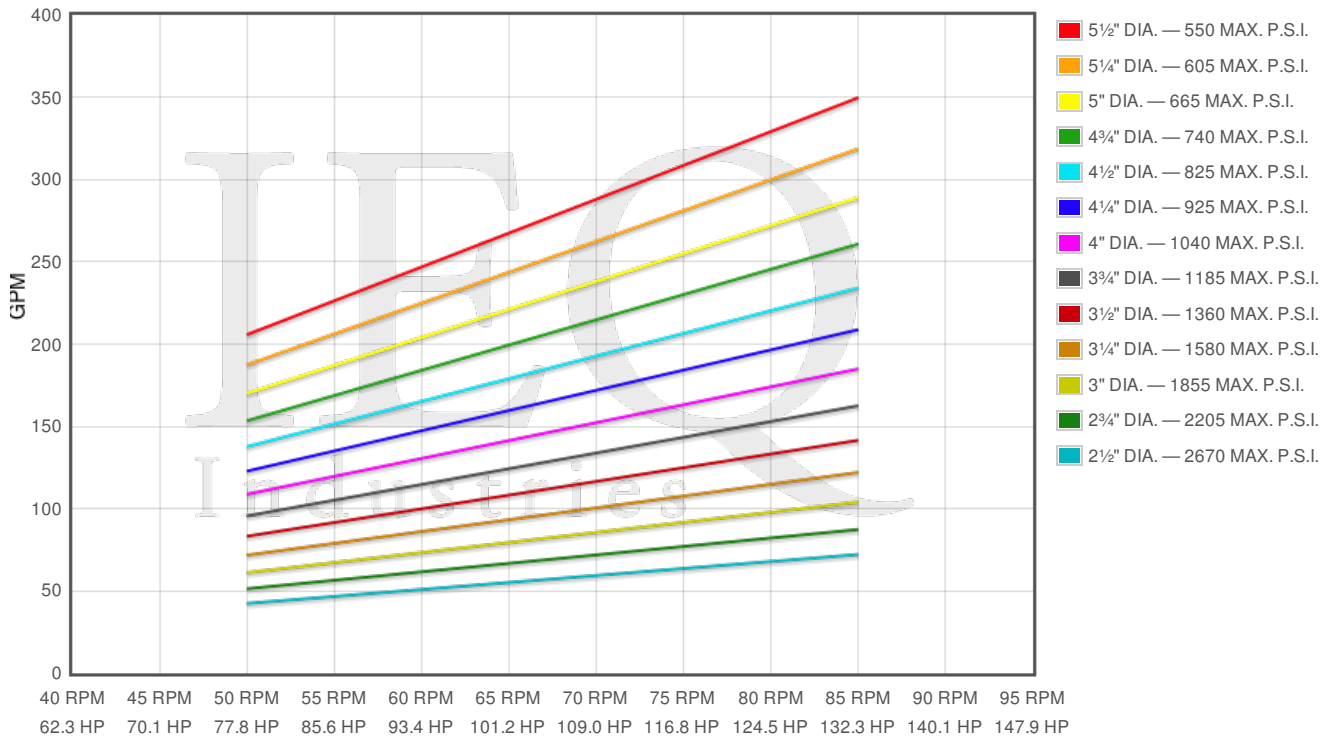
**Pistons.** Molly-iron and bronze bodies fitted with various types of rings or cups are available.slush service pistons can also be furnished.

**Valves.** Valves and seats are available as follows: hardened and ground steel wing guided, bronze wing guided, steal or bronze insert type, direct blood valves for use on cast iron or bronze seats. McClatchie and mission can also be furnished.

**Stuffing Boxes.** All duplex pumps are furnished with replaceable type stuffing boxes which are available in cast iron and bronze.

**Packing.** Standard packing is a set of lip-type packing rings. Other packings can be furnished for special applications.

Stuffing Box Lubrication. Furnished by use of regulated flow of oil from a force-feed lubricate or mounted on the pump, with a separate oil line to each stuffing box.



Pump	English Units					50 RPM		60 RPM		70 RPM		80 RPM		85 RPM	
	Plunger Dia. In.	Plunger Area Sq. In.	BPD per RPM	GPM per RPM	Max Press. PSI	BPD	GPM	BPD	GPM	BPD	GPM	BPD	GPM	BPD	GPM
1742	5.500	23.7583	141.051	4.1140	551	7053	205.7	8463	246.8	9874	288.0	11280	329.1	11990	349.7
	5.000	19.6350	116.571	3.4000	667	5829	170.0	6994	204.0	8160	238.0	9326	272.0	9909	289.0
	4.500	15.9043	94.423	2.7540	824	4721	137.7	5665	165.2	6610	192.8	7554	220.3	8026	234.1
	4.000	12.5664	74.606	2.1760	1042	3730	108.8	4476	130.6	5222	152.3	5968	174.1	6341	185.0
	3.500	9.6211	57.120	1.6660	1362	2856	83.3	3427	99.96	3998	116.6	4570	133.3	4855	141.6
	3.000	7.0686	41.966	1.2240	1853	2098	61.2	2518	73.44	2938	85.68	3357	97.92	3567	104.0
	2.500	4.9087	29.143	0.8500	2669	1457	42.5	1749	51.0	2040	59.5	2331	68.0	2477	72.25

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