

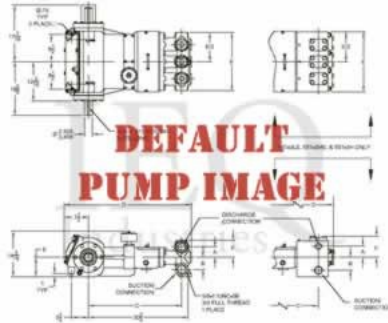
Gaso, 3868, Triplex, Plunger Pump

Pumps in this series

3868

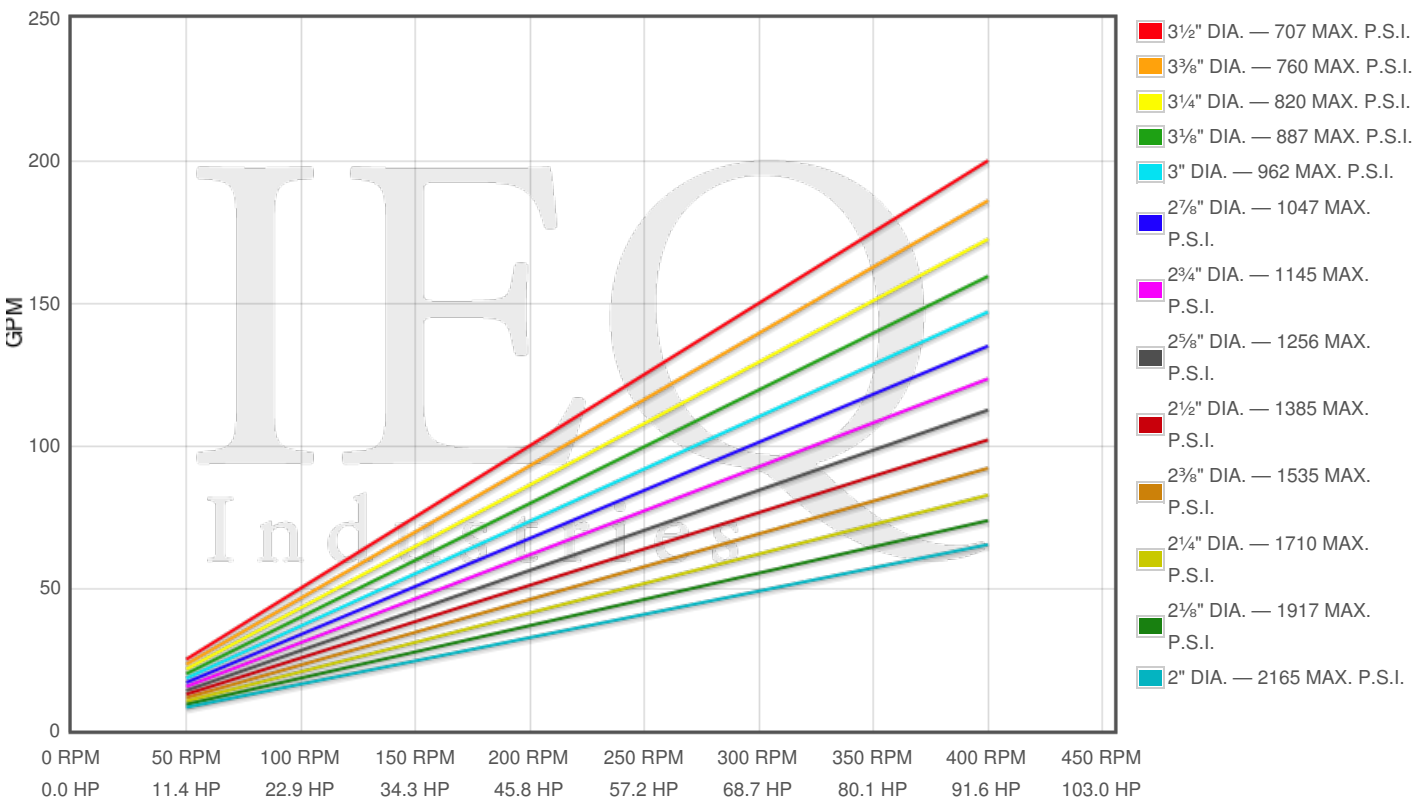
Specs

Spec	U.S. Standard
Type:	triplex
Minimum Plunger Diameter:	2"
Maximum Plunger Diameter:	3½"
Stroke length:	4"
Maximum Working Pressure:	2,165 PSI
Rod/Piston Load:	6800lb
Gallons per Minute:	199.0
Barrels per Day:	6823
Brake Horse Power:	90.8



Pump Curves

Hover over Power Curves to reveal RPM and GPM



Performance Data Table

Pump	English Units					50 RPM		150 RPM		250 RPM		350 RPM		400 RPM	
	Plunger Dia. In.	Plunger Area Sq. In.	BPD per RPM	GPM per RPM	Max Press. PSI	BPD	GPM	BPD	GPM	BPD	GPM	BPD	GPM	BPD	GPM
3868	3.500	9.6211	17.136	0.4998	707	857	25	2570	75	4284	125	5998	175	6854	200
	3.250	8.2958	14.775	0.4309	820	739	22	2216	65	3694	108	5171	151	5910	172
	3.000	7.0686	12.590	0.3672	962	629	18	1889	55	3147	92	4406	129	5036	147
	2.750	5.9396	10.579	0.3085	1145	529	15	1587	46	2645	77	3703	108	4232	123
	2.500	4.9087	8.743	0.2550	1385	437	13	1311	38	2186	64	3060	89	3497	102
	2.250	3.9761	7.082	0.2065	1710	354	10	1062	31	1770	52	2479	72	2833	83
	2.000	3.1416	5.595	0.1632	2165	280	8	839	24	1399	41	1958	57	2238	65

Features/Benefits

GASO TRIPLEX PLUNGER PUMPS

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GASO pumps are engineered to deliver the best plus values which have distinguished GASO pumps for over 60 years and to provide longer life and lower maintenance costs. Important design features include:

Power End Specifications

Power Frame. High-strength gray iron alloy casting with heavy wall sections well written to ensure rigid construction.

Crankshaft. Mounted with centerline of shaft on centerline of cross heads. Crankshaft may extend from either side of the pump.

Crankshaft Bearings. Interchangeable heavy-duty roller bearings.

Connecting Rods. All triplex plunger pumps are equipped with H type construction rods, with renewable Babbit lined steel backed shell bearings at the crank end and bronze bushings at crosshead end.

Crossheads. Figures 3088, and series 3200, 3300, 313, 3400, 3800, 3900, 3600 and 3700 pumps are furnished with cylindrical type high-strength alloy castings. Series 3500 pumps are furnished with semi-cylindrical typecasting. Cross head tends are hardened and ground steel.

Lubrication. All power and parts are lubricated by splash system from oil in the crankcase reservoir. Power frame has an oil return channel, from front of the cross heads back to the crankcase, to permit constant circulation of oil and to help keep oil cool. Positive power and lubrication is optional for series 3700 pumps.

Stuffing Boxes. Figures 3088 and series 3200, 3300, 3400, 3500, 3800, and 3900 pumps are furnished with double lip $\tilde{A}\tilde{A}\tilde{A}\tilde{A}\tilde{A}$ cup packings. Series 3630 700 pumps are furnished with a set of four non-crushable lip type packing rings.

Fluid End Specifications

FLUID END BODY. Alloys which are stocked our Molybdenum alloy iron for crude oil and freshwater service, and steel for pumping petroleum products in hazardous locations. Aluminum bronze alloys are used for salt water and other corrosive liquids. Special alloys such as Hastalloy C, Inconel or stainless steel can be furnished upon request.

VALVES. Figure 3211 and 3364 pumps are furnished standard with wing guided type valves and seats. Figures 3365, 3088 and series 3113, 3400, 3500, 3800, 3900, 3630 700 pumps are furnished with stem guided disk type valve assemblies.

CYLINDER HEADS AND VALVE COVERS. 3211 and 3364 pumps with aluminum bronze and Molybdenum alloy fluid ends have threaded valve covers and cylinder heads, all other our bolt on type.

PLUNGERS. Plunger materials are available in: file hard steel, colmonoy's surfaced steel, solid ceramic, and chrome plated steel.

STUFFING BOXES. All triplex pump boxes, with the exception of figures 3088, 3583, and series 3900, 3630 3700 pumps, are board directly into the fluid body. Stuffing boxes are for figures 3088, nerdy 3583 and series 3800, 3900, 3630 and 3700 pumps are replaceable type.

PACKING. Standard packing is a set of non-crushable lid tight packing rings. Other packing can be furnished for special applications.

PILUNGER LUBRICATION. Furnished by use of grip oilers or regulated flow of oil from a force-feed's lubricator. Lubricate or is mounted on the pump with separate oil lines to each plunger.

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